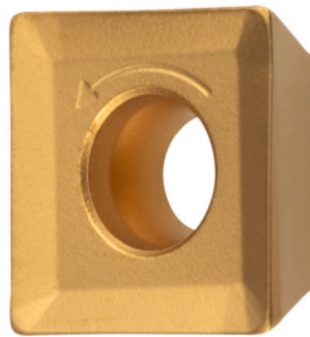


Garant
Indexable insert for milling SOMT 09T304 TR, for face mills / end mills, HB7525

Order data

Order number	215068 ST900
GTIN	4045197454997
Item class	21A

Description
Version:

Extremely **strong inserts** to the standard ISO dimensions, precision sintered and ground. High strength and wear resistance due to micro-grain structure.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_{p\max} = 5$ mm.

Technical description

Feed f_z per tooth	0.14 mm
Type	ST900
Corner radius	0.4 mm
Insert thickness E	3.97 mm
ISO code indexable insert	SOMT 09T304 TR
Type	HB7525

Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	250 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	170 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	110 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	120 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	100 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		