



Service Kit Instructions

SBK-20, SBK-25, SBK-30, SBK-35, SBK-50



BASIC SERVICE INSTRUCTIONS

PLEASE READ AND UNDERSTAND BEFORE SERVICING

REMOVING THE PRESSURE BAR FOR EASIER SERVICING

You can remove the pressure bar for easier servicing by simply removing The Pressure Bar Bolts. Do not use any tools to hold the Pressure Bar Rods as they may be damaged. They can only be held from the flat spots at the top of the rod.

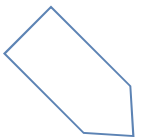
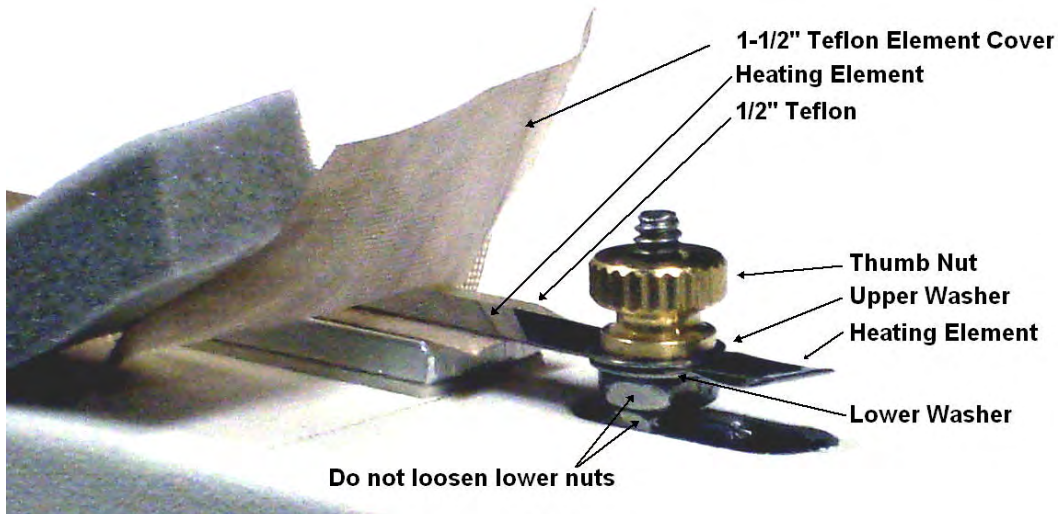
When re-installing, please make sure to:

- 1) Remove the air pressure to the Vacuum Sealer.
- 2) Push the Nozzle inside the Nozzle Enclosure.
- 3) Lower the Cylinder rods on each sides
- 4) Re-install the Pressure Bar making sure there is an internal tooth washer between the Pressure Bar and the Cylinder Rod, and another on top against the head of the Bolt.

THE HEATING ELEMENT (Part No. E- and T-)

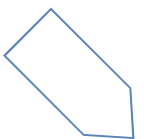
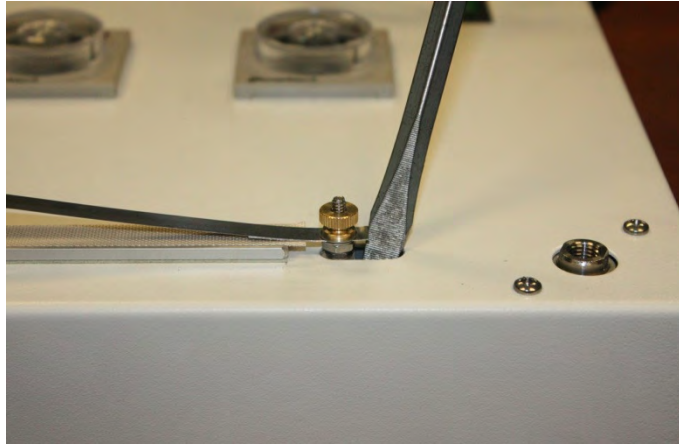
Remove the broken Heating Element:

- 1) Remove 1½" PTFE that covers the old Heating Element.
- 2) Remove thumb nuts and washers from both sides. Remove Heating Element.
- 3) Remove ½" PTFE that was under the Heating Element.



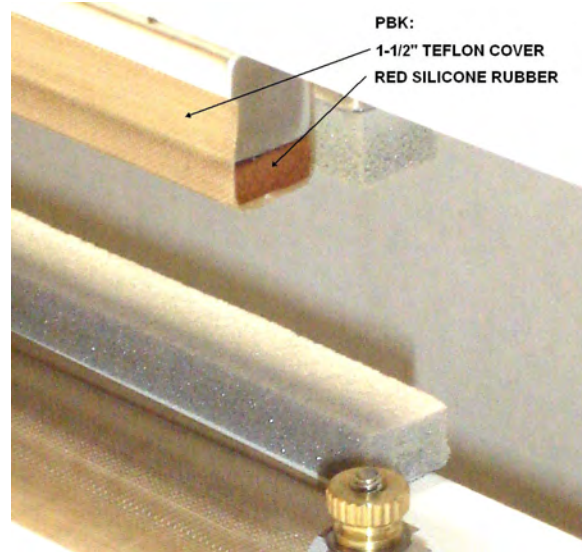
Installing the new element:

- 1) Remove backing on new 1/2" PTFE. Center over the 1/2" wide aluminum flat bar and press to adhere. **NOTE:** Leave an extra 1/2" of PTFE tape extending past each end of the aluminum flat bar to avoid electrical grounding with the Heating Element.
- 2) Place one washer on each post. Install the new Heating Element over the right (spring) side element post first, folded side of element downward. Position the Heating Element on top of the 1/2" flat bar, add another washer and firmly hand tighten the right side with a Thumb nut. Do not use tools.
- 3) Press the (right) element post assembly inward. You can use a large flat screwdriver to hold it in the compressed position (see photo at right).
NOTE: If you have a 30" or larger sealer, repeat above steps for the left side post.
- 4) Install the Heating Element over the left hand post, add a washer and firmly tighten the finger nut **BEFORE** releasing assembly on the right hand side (or both sides if 30" or larger sealer). **AGAIN: KEEP THE ELEMENT WITHOUT TENSION FOR THIS STEP - THE LAST STEP IS LETTING THE SPRING SIDE(S) LOOSE. NOT DOING SO WILL RESULT IN A SHORT LIFE ELEMENT BREAKING ON THE LEFT SIDE POST .**
- 5) Remove both backings from 1 1/2" PTFE Cover. Center PTFE so that the non-adhesive middle part covers the Heating Element. Smooth out on each side so adhesive sets on the chassis.



THE PRESSURE PAD (Part No. PBK-)

- 1) Remove the PTFE cover and Red Rubber strip and any adhesive left on the Aluminum Bar.
- 2) Remove backing from rubber and press onto the Pressure Bar without stretching.
- 3) Remove backing from 1½" PTFE cover. Center PTFE on the rubber, smooth out to each edge, and then fold over each side.



THE GRAY OR BLACK RUBBER (Part No: GR-)

- 1) Remove old gray or black rubber from machine body and Pressure Bar and any leftover adhesive
- 2) Remove backing from the one of the new foam rubbers (both rubbers provided are the same) and press onto the Pressure Bar without stretching
- 3) Remove backing from the remaining foam rubber strip, **line up with the front edge of the machine body** (not directly below the upper rubber) and then press into place without stretching. **Do not align with upper foam Rubber.**

