marathon®

General Purpose Motors

Model No: 256TTFCA6001
Catalog No: GT1024

General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 3600 RPM, 256T Frame, TEFC

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Product Information Packet: Model No: 256TTFCA6001, Catalog No: GT1024 General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 3600 RPM, 256T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**3545 & 2955 r/min**	Synchronous RPM	**3600 & 3000 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**91 & 90.2 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**46/23 & 41.5/20.7 A**
Power Factor	**89.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6209**
Opp Drive End Bearing Size	**6209**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**43**	Number of Speeds	**1**

Technical Specifications

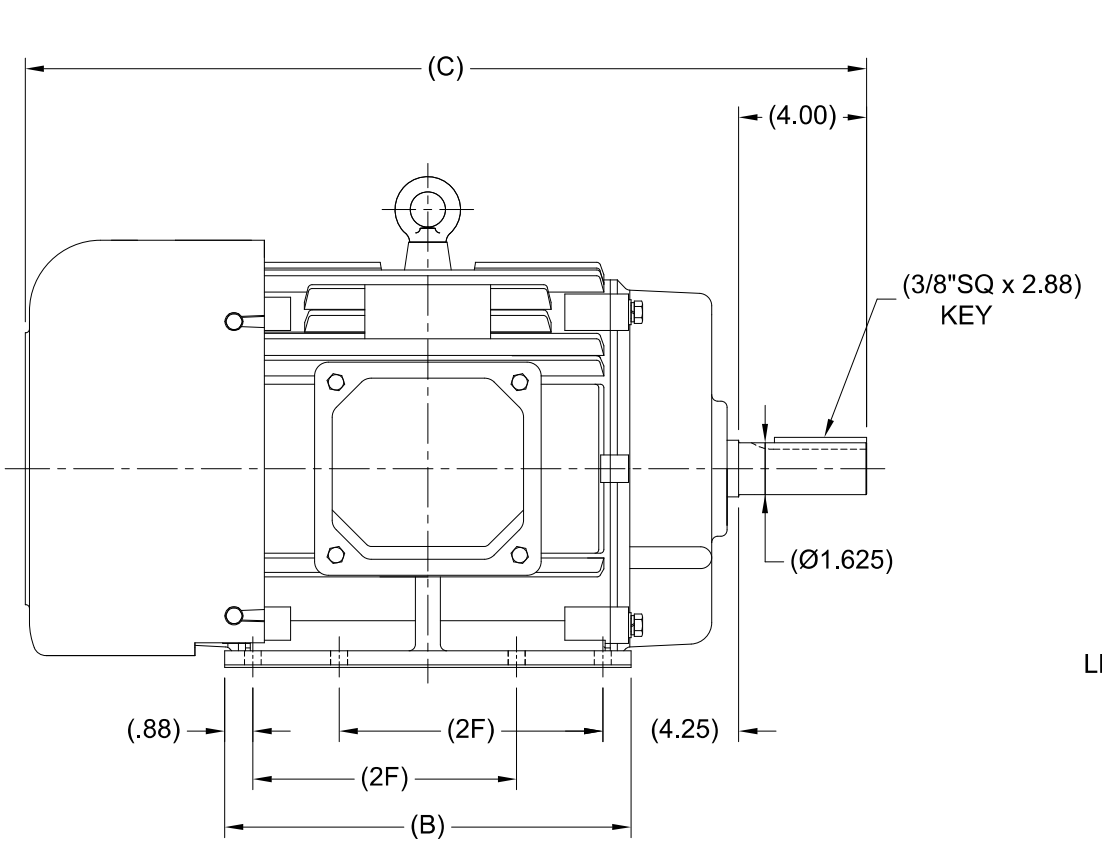
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**2**	Rotation	**Reversible**
Resistance Main	**.366 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Overall Length	**27.8 in**
Shaft Diameter	**1 5/8 in**	Shaft Extension	**4 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1**

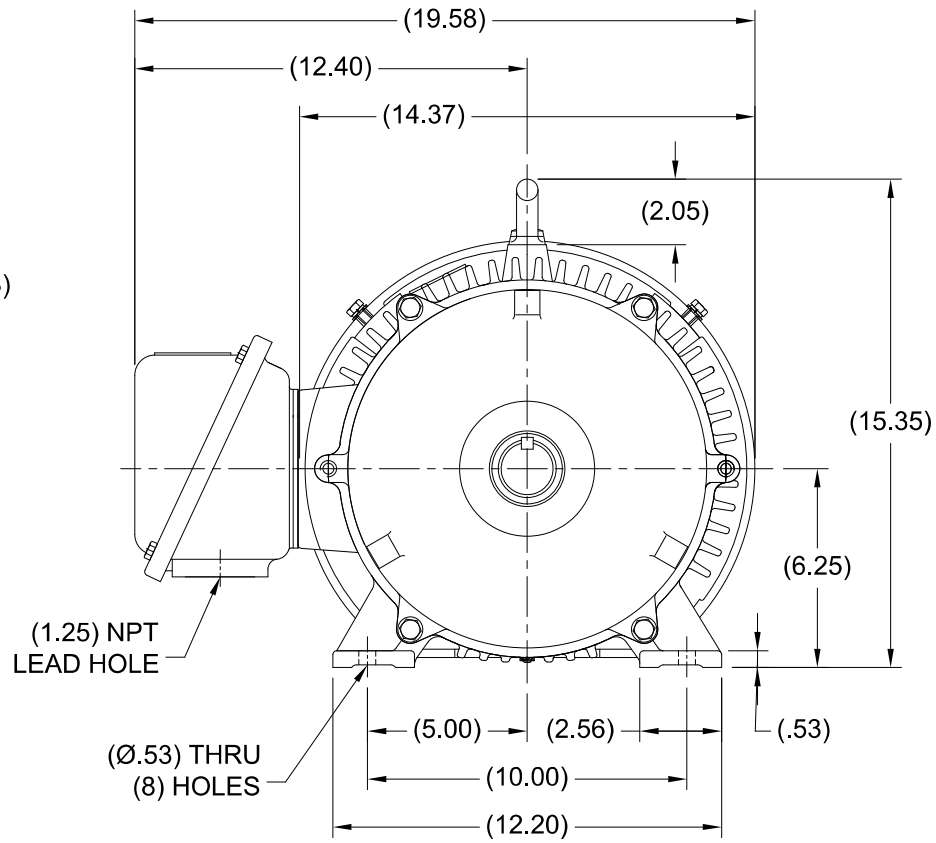
Drawings

Connection Drawing	**A-EE7308K**	Outline Drawing	**SS620244-256T**

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(MAY NOT BE DRAWN TO SCALE)

(DIMENSIONS IN TABLE ARE CONSIDERED REFFERENCE)

254T	26.60	12.80	8.25
256T	27.80	13.98	10.00
FRAME	C	B	2F

DRAWING REVISION: E	REVISION BY: SV	REV DATE/ © DATE: 09/23/2026
REQUEST NUMBER: CR-0027816	APPROVED BY: RMS	DATE: 09/23/2026
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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TOLERANCES (EXCEPT AS NOTED):

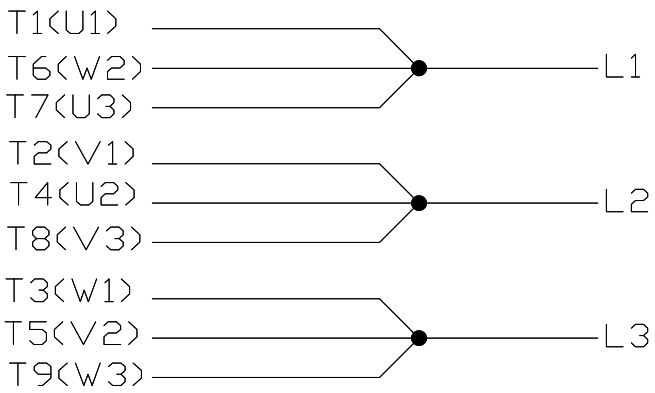
DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±0.5°
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45 °
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 125 INCH / 3.2 mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

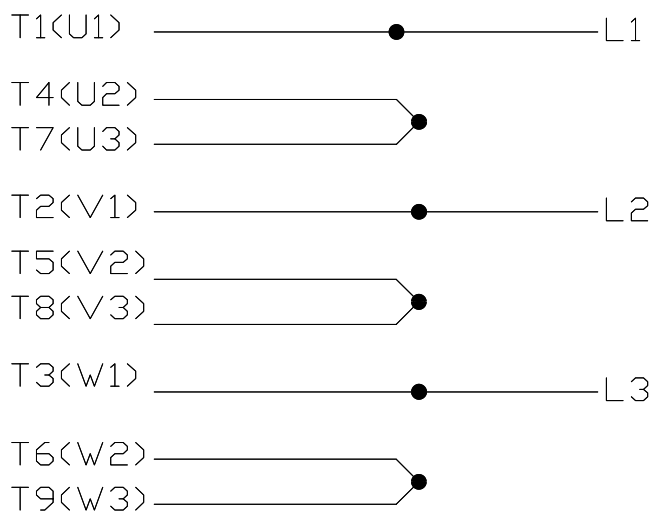
DRAWN BY: MSG	marathon™
DATE: 01/12/2010	
APPROVED BY: SB	DESCRIPTION: OUTLINE 254T FR. - TEFC
DATE: 01/13/2010	
REFERENCE	MATERIAL / PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS620244 / SHEET: 1 OF 1

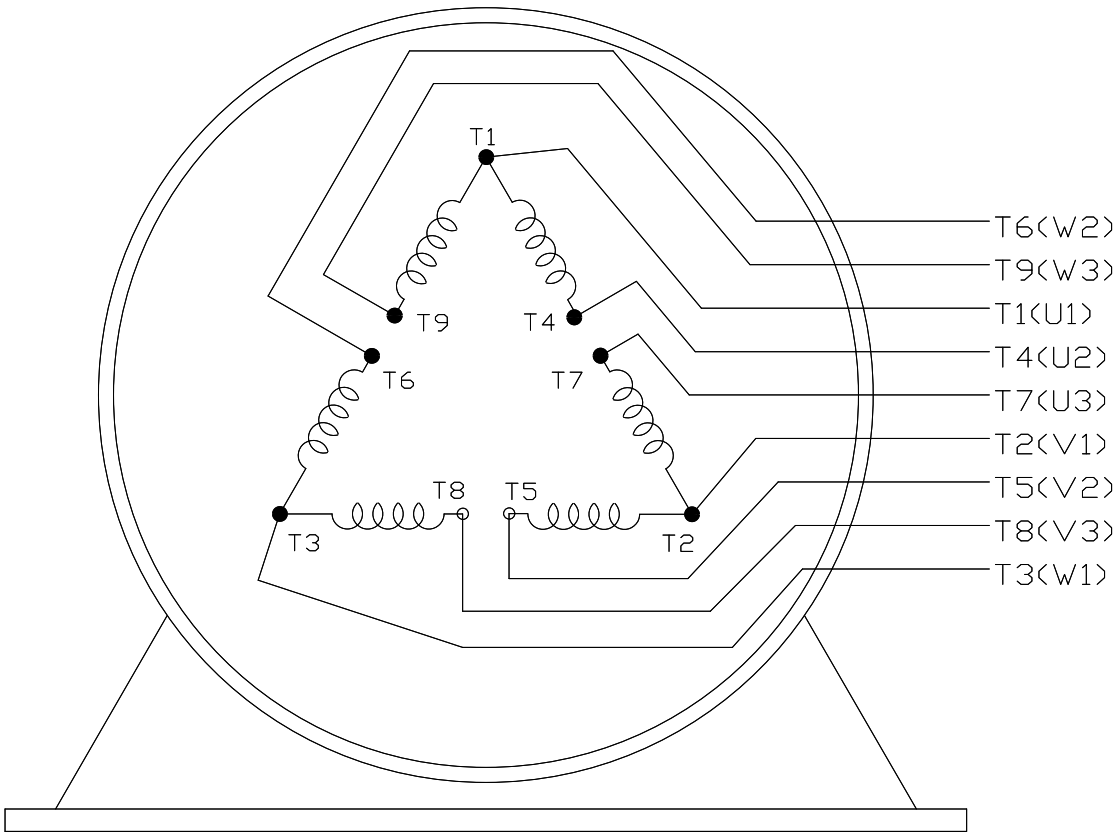
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LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS
			DATE: 06/15/1997	
			REFERENCE	MATERIAL / PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7308K / SHEET: 1 OF 1

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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

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Data Sheet

Date: 6/20/2017
Customer:
Attention:
Submitted by: FAREEDA DUDEKULA

marathon electric

256TTFCA6001

Submittal

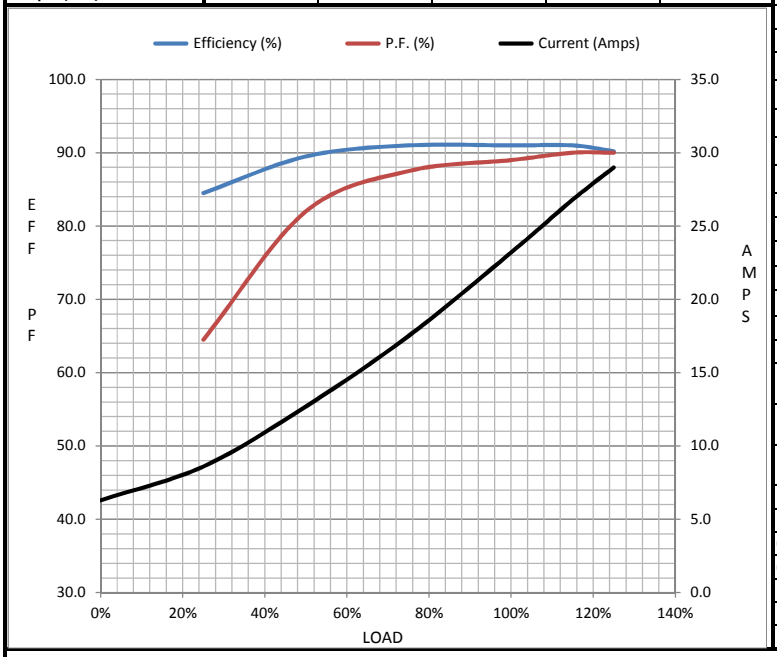
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	6.3	8.6	12.7	17.5	23.2	26.8	29.0	140	
Torque (ft-lb)	0.00	7.3	14.7	22.0	29.6	34.0	37.0	54.0	
RPM	3600	3585	3575	3565	3550	3,545	3530	0	
Efficiency (%)		84.5	89.5	91.0	91.0	91.0	90.2		
P.F. (%)	11.0	64.5	82.0	87.5	89.0	90.0	90.0	35.5	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	1800	3450	3550	3600
Current (Amps)	140	126	85.0	23.2	6.3
Torque (ft-lb)	54.0	46.0	75.0	29.6	0.00



Information Block

HP	20.0
Sync. RPM	3600
Frame	256
Enclosure	TEFC
Construction	TFC
Voltage	230/460#190/380 V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	50 ° C
Duty	CONT
Ambient	40 ° C
Elevation	1,000 feet
Rotor/Shaft wk²	1.65 Lb-Ft²
Ref Wdg	CHT25620003 NONE
Sound Pressure @ 1M	72 dBA
VFD Rating	CONSTANT 2:1
Outline Dwg	B-SS620244
Conn. Diag	A-EE7308K
Additional Specifications:	
0	
0	

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.2500	0.1780	0.9610	1.2500	43.4520

Speed -Torque Curve



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CERTIFICATION DATA SHEET

Model#:	256TTFCA6001 BB	**WINDING#:**	CHT25620003 NONE 1
CONN. DIAGRAM:	A-EE7308K	**ASSEMBLY:**	F1/F2 CAPABLE
OUTLINE:	B-SS620244		

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
20&15	14.9&11.2	3600	3545&2955	256T	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#190/380	46/23&41.5/20.7	LINE OR INVERTER	CONTINUOUS	F7	1.15/1.15	40	3300

FULL LOAD EFF: 91&90.2	3/4 LOAD EFF: 91	1/2 LOAD EFF: 89.5	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 89.5&87.5	**3/4 LOAD PF: 87.5**	**1/2 LOAD PF: 82**	90.2	SQ CAGE INV RATED	12.6 / 6.3

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
29.6 LB-FT	280 / 140	54 LB-FT 182	75 LB-FT 254	50

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
72 dBA	82 dBA	1.65 LB-FT^2	- LB-FT^2	20 SEC.	2	435 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL 6209	BALL 6209	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: CONSTANT 2:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE NONE
NONE NONE PPR

BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
NONE FT-LB NONE V NONE Hz

*
NOTES
*

DATE: 06/23/2017 06:45:55 AM
FORM 3531 REV.3 02/07/99
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