

A

B

AG778

NOTES:

1. ALL PRINT CENTERED & SPACED EVENLY ON CARD APPROX. AS SHOWN.
2. UNSPECIFIED PRINT SIZE APPROX. .06.
3. COLOR: BLACK PRINT ON YELLOW CARD.

6.00 WIRE TIES (UNATTACHED OPTIONAL)

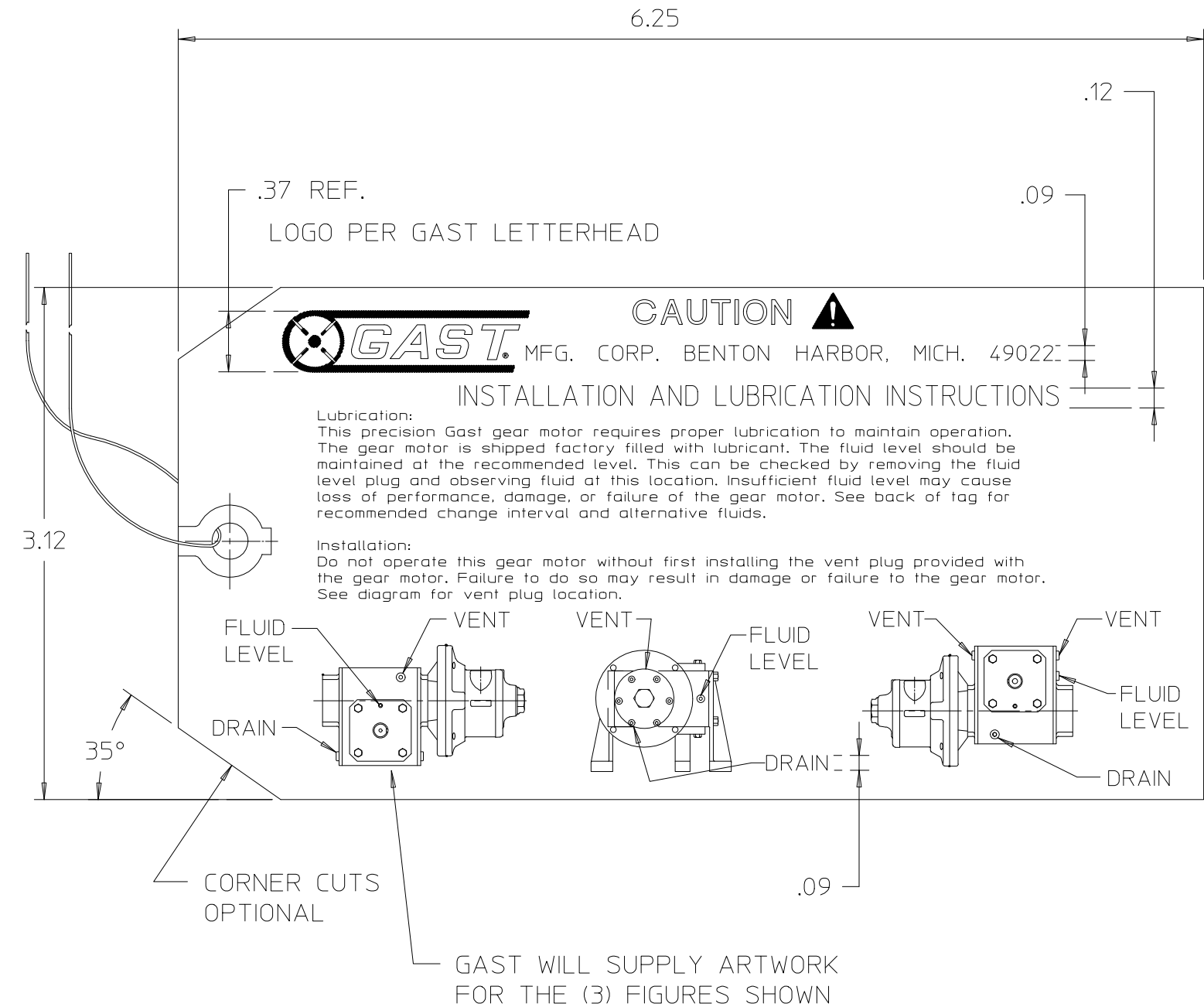
Since contamination and oxidation of the lubricating oil does occur, we recommend changing oil every six months or 2500 hours, whichever occurs first, under Class 1 Service. If service is more severe, oil changes should be made more frequently.

To assist in selection of proper lubricant, we have listed names by company.

MANUFACTURER	50° to 125° F Ambient Temperature AGMA Compound No. 7 or 8.
American Oil Company	American Worm Gear Oil - No. 5 EP
Amoco Oil Company	Amoco Cylinder Oil 680
Gulf Oil Corporation	Senate 680
Gulf Oil Corporation	Gulf Senate 145 D - Gulf EP Lube 145 or S150
Mobil Oil Company	Extra Hecla Super Cylinder Oil
Mobil Oil Company	Mobil 633 or 634
Phillips Oil Co.	Hector S-150 - Philube 1 lb. Gear Oil No. 140
Shell Oil Company	Valvata Oil J-680

AG778

Ø.22 - WITH REINFORCED AREA AS SHOWN



WEIGHT

□	FLATNESS
⌒	SURFACE PROFILE
∥	PARALLEL
⊥	PERPENDICULAR
⊕	TRUE POSITION
⊘	CYLINDRICAL
⊙	CONCENTRIC
↻	CIRCULAR RUN-OUT
↻	TOTAL RUN-OUT

TOLERANCES UNLESS OTHERWISE SPECIFIED

XX .±010 XXX .±003 ANG. ±30'

DWG
B
SIZE

DR. BY
RWC
ENG. APPR
MLB

DATE
2-2-78
SCALE
1:1
LOCATION
PRD6

SOURCE CODE
P
PROD. GRP.



MANUFACTURING CORPORATION
BENTON HARBOR, MICH. U.S.A.

NAME
TAG, INSTRUCTION

SYM.	LOC.	REVISIONS	DATE	BY	CN.
D	---	CHANGED VERBAGE ON FRONT AND BACK OF CARD SO THAT AJ408 COULD BE ELIMINATED.	1-23-98	GD	43270

FIRST USED ON
16AM-13-FA05

MATERIAL
.010/.015 THICK
CARD STOCK

ROUGH NO.

PART NO.
AG778

REV.
D